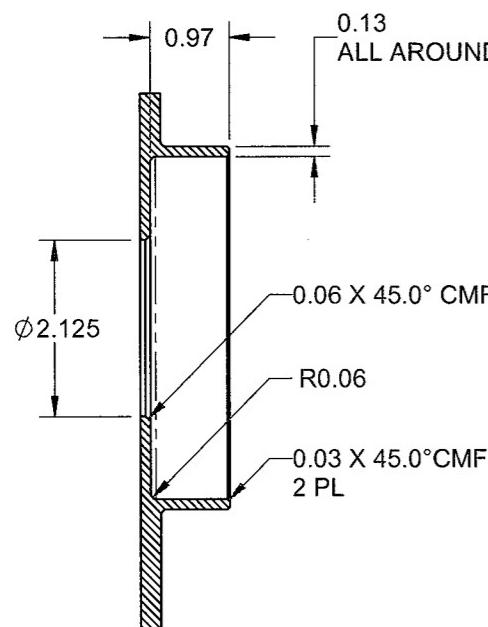
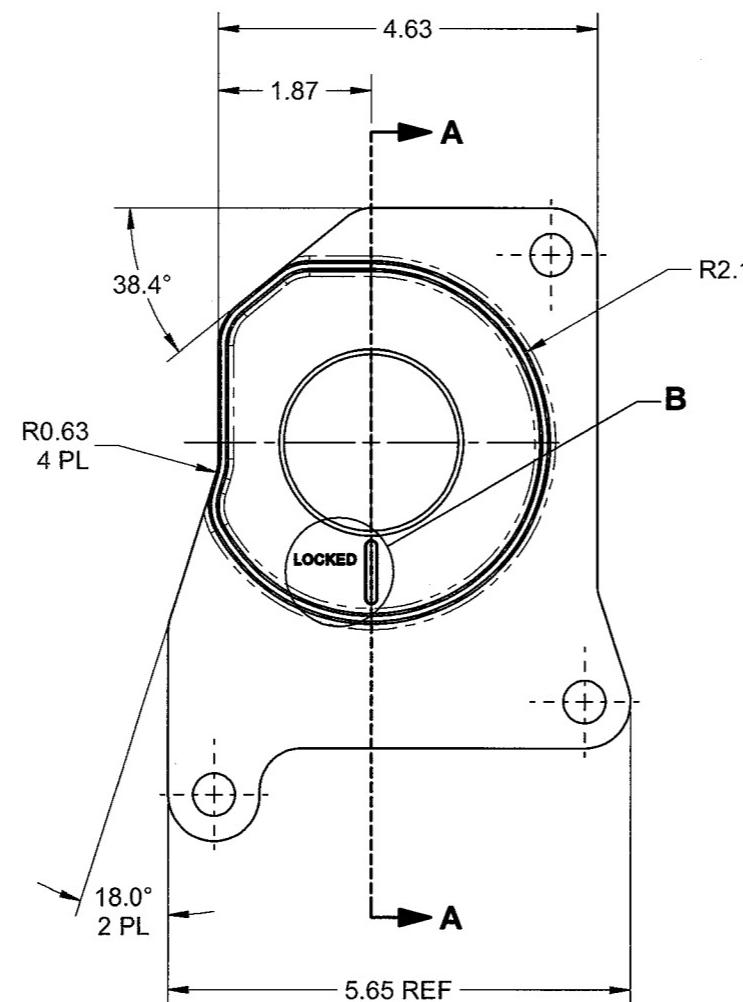
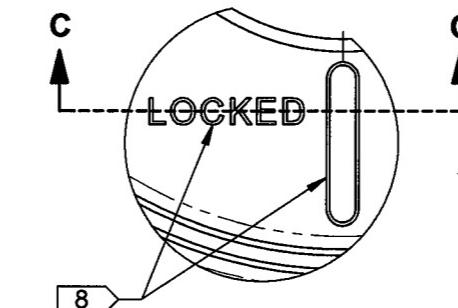
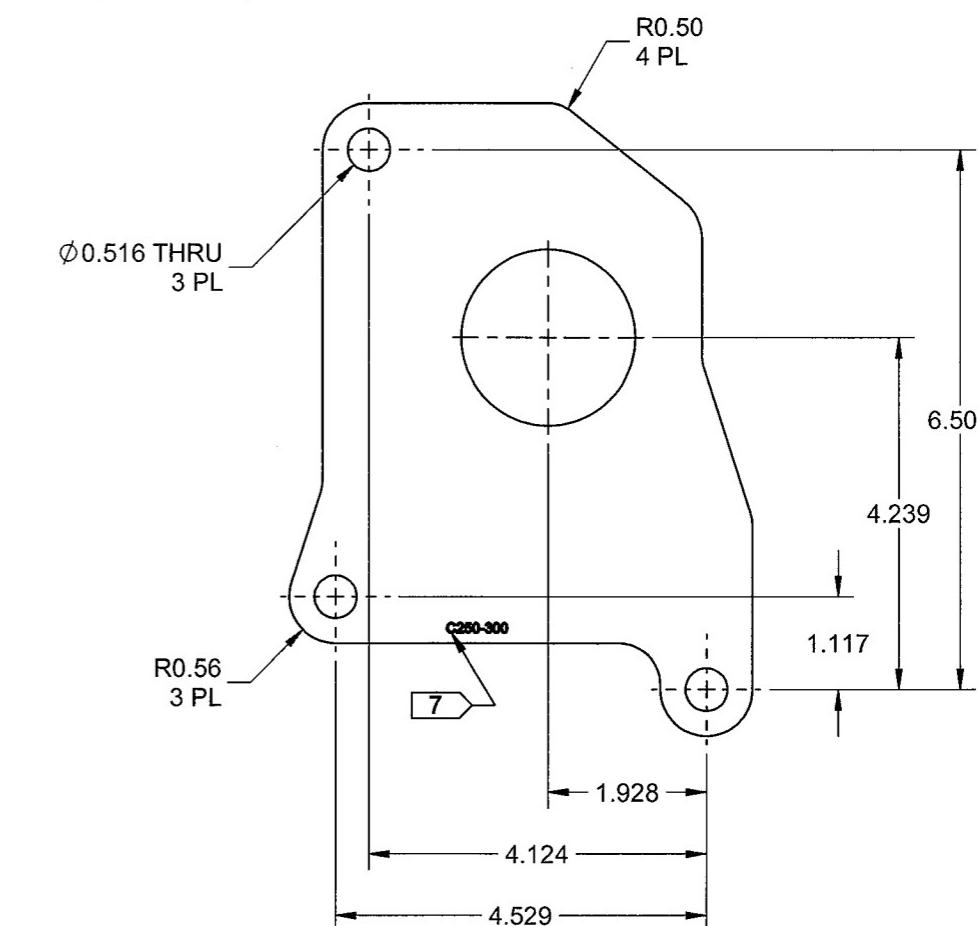
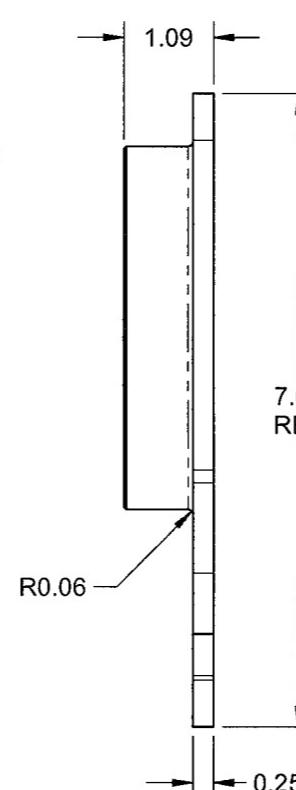


**SECTION C-C****SECTION A-A****C250-300 RELEASE KNOB GUARD**

9 ➤ 10

NOTES:

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE BLACK PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "C250-300", AS SHOWN, 0.010 DEEP MAX
- 8) IDENTIFICATION: MACHINE ENGRAVE "LOCKED" AND SLOT AS SHOWN, 0.010 DEEP MAX, THEN FILL WITH WHITE PAINT
- 9) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE C250-300 REV.A.STEP
- 10) BEAD BLAST PRIOR TO ANODIZE BLACK FINISH

**DETAIL B****RELEASED**

2020 FEB 27 qf

A	NEW ISSUE	2020-530	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT		DART AEROSPACE LTD
DRAWN	KPT		HAWKESBURY, ONTARIO, CANADA
CHECKED	PM		REV. A
MFG. APPR.	FK		SHEET 1 OF 1
APPROVED	qf		SCALES NTS
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